



TECHNICAL
INFORMATION

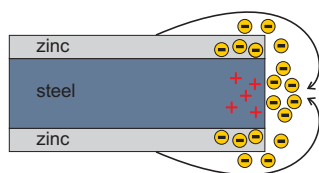
surface treatments and protection against corrosion

Corrosion

Corrosion is the undesired devaluation of material caused by chemical physically-chemical effects of the environment. These physically-chemical events result in partial or complete disturbance of the material.

White rust

White rust resembles a cosmetic effect of the coating but does not decrease the resistance against corrosion. It optically damages the zinc picture, but the silver coating and the shine of the freshly zinc coated material will cure and within several weeks it will transfer to a dim grey color. This is the result of the reaction between the zinc and air. That is why according to the standard ČSN EN ISO 1461 the occurrence of this phenomenon can not be the reason for a warranted claim.



Cathodic protection

Cathodic protection is a protective mechanism of the zinc layer, which relies on the capability of the transfer zinc ions onto the damaged part of the steel sheet metal. The acting of rainwater, condensation and other electrolytes causes the creation of a galvanic cell between two various metals. A voltage difference occurs here and a less noble metal (zinc) transitions as an anode into the solution, see the picture. That means that with regards to the normal potential the zinc acts as a consumed anode and therefore protects the basic material. This principle applies to the sheet metal thickness of 1.5 mm.

It is possible to protect the steel against corrosion by the following methods of surface treatments

ZNCR **electrolytic galvanized products – Bichromatic galvanized** – ČSN EN 12 329 , DIN 50 961 electrolytic galvanized according to DIN 50 961 with a layer of zinc 10 µm +/- 4 µm (supports for the wall, fastening material, bolts, washers, nuts ...)

S **Pre-Galvanized** – ČSN EN 10 327, ČSN EN 10 143
galvanized steel Sendzimir: while cold the hot-rolled steelbelt goes after preparation through a continuous bath with liquid zinc. Through this, a layer zinc arises which guarantees the increased corrosion protection.
Depending on the product type the thickness of both zinc layers varies from 235 - 275 g/m², which corresponds to 15 - 27 µm.

F **Hot Dip Galvanized** – ČSN EN ISO 1461
The finished pieces made from bare (black) sheet metal are plunged in a melt-bath with liquid zinc, after pre-treatment, at a temperature of 450°C. After removal from the zinc bath a zinc/iron alloy layer system is formed on the bare (black) sheet metal, which is covered with a pure zinc layer. The thickness of the zinc-layer is 50 - 100 µm, depending on the material thickness.

IX **stainless AISI 304**
austenitic chromium nickel steel - has excellent resistance especially against atmospheric and soil corrosion – used in the food industry with various marking: ČSN 17 240; AISI 304; DIN X5CrNi18-10; W.-Nr. 1.4301

GMT **non electrolytic plating**
The base of the DELTA surfacing includes Delta Tone 9000 materials. They are inorganic coats filled with zinc and aluminium micro-lamellas spread in a titanium binder. The method creates a cathodic protection coating the layer of which is 5-15 micrometer thick. This thickness of the layer provides better protection of metals than a thicker layer of zinc created by the zinc dipping method. The method conforms to the European Directive on recycling since it does not include any heavy metals and hexavalent chromium and it is also suitable for small parts. KOPOS KOLÍN supplies also bolts, nuts, couplings and other small connecting accessories with this surfacing and the company also carried out the salt fog test in accordance with ČSN EN ISO 9227 which proved that the coating was not damaged during the action of the salt fog for the period of 300 hours. The long-term temperature constancy is guaranteed up to 180 °C while the surfacing does not show any hydrogen fragility. Based on the above stated reasons we may fully recommend this method of surfacing as an alternative to the zinc dipping method.

painting

applying plastic powder in an electrostatic field onto the galvanized product. Increases resistance against corrosion in an aggressive environment (C2 - C5) + esthetic reasons

EO **EPOXY** - for indoor environment (does not resist UV radiation) - paint over the perimeter - 60 µm

EC **EPOXY** - for indoor environment (does not resist UV radiation) - total paint - 60 µm

P60 **POLYESTER** - for outdoor environment (resists UV radiation) - total paint - 60 µm

P100 **POLYESTER** - for outdoor environment (resists UV radiation) - total paint - 100 µm

Color basic design - 19 shades of RAL

9001, 9002, 9003, 9005, 9010, 9016, 7000, 7001, 7012, 7016, 7030, 7035, 7038, 7040, 7042, 7047, 6002, 6005, 6011

(According to individual agreement with the sales department it is possible to deliver other coders in the RAL scale.)



surface treatments and protection against corrosion

Corrosion resistance of cable trays treated with powder paint

A laboratory test has proven that galvanized cable trays painted with powder polyester that were tested in the salt spray for a period of 1 500 hours did not exhibit any signs of blisters or rusting through (the test ISO 6270 for galvanized steel treated with powder plastic prescribes the acting of water only for a period of 720 hours, meanwhile we tested the galvanized trays treated with powder polyester according to the more demanding test ISO 7253 for steel treated with powder plastic, which prescribes the acting of salt spray for a period of 1440 hours).

The resistance, tested by us, of the galvanized tray treated with polyester coating also suits the environments with very high corrosive aggressiveness.

The polyester coating remains undamaged after the acting of the corrosive effects of the environment, it has high adhesiveness and under it there remains the undamaged zinc coating of the steel core of the cable tray.

Galvanized steel treated with powder plastic does not have coating depletion (galvanized steel always has depletion of the zinc coating, according to the environment - see table 5 levels of corrosion aggressiveness).

The painting by powder polyester will secure at least the same corrosion resistance values as Hot-dip galvanization.

five levels of corrosion aggressiveness

level	corrosion environment	Corrosion aggressiveness	average corrosion depletion of the zinc thickness (µm / year)	recommended Surface finish	
C1	Interior: dry	very low	less than 0,1	ZnCr S	(bolts) (trays)
C2	Interior: occasional humidity Exterior: free landscape	low	0,1 - 0,7	ZnCr - limited GMT S	(bolts) (bolts) (trays)
C3	Interior: high humidity and slightly polluted air Exterior: industrial environment, location close to sea shore	medium	0,7 - 2	GMT S - limited F, E, P	(bolts) (trays) (trays)
C4	Interior: swimming pools, chemical plants etc. Exterior: industrial locations and seaside environment	high	2 - 4	F, E, P IX	(trays) (bolts)
C5	Exterior: industrial pollution with high humidity and high effect of sea environment	very high	4 - 8	F, E, P - limited IX	(trays) (trays)

The risk of corrosion depends on the intensity of the acting of the external effects according to the standard ČSN EN ISO 14713

mechanical resistance

Cable trays are designed, constructed and type tested according to ČSN EN 61537 so they provide, where it is required, a reliable mechanical protection for insulated wires, cables, cords and possibly other electrical devices contained in them. Furthermore, these trays will withstand the stresses which will probably occur during the classified minimal temperature for storage, transport, installation and application. The screwed connections and other mechanical connections will withstand the mechanical stressing during installation and normal use.

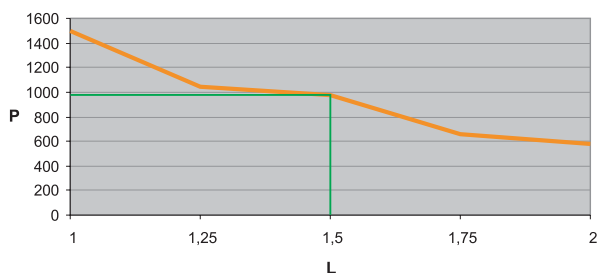
Load carrying capacity – loadin of the tray

The loading of cable trays must be adequate with regards to the expected weight of the cables.

The trays are not designed to be walked on. The loading of the trays is effected by the distance of the load bearing supports and also the width of the supports for the wall and the length of the hanger.

- the loading decreases with the increased span of the supports
- the shorter the wall support the lesser the tray bends

Example of a display of a loading graph (NKZI 50X125)

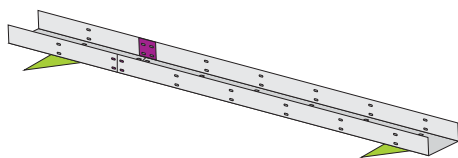


With the placing of the supports at a distance of 1.5 m the maximum possible loading of the tray NKZI 50X125 is 1000 N/m.

L = distance of supports (m)

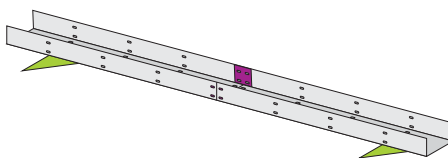
P = allowed even loading (N/m)

Recommended connection of trays with regards to supports



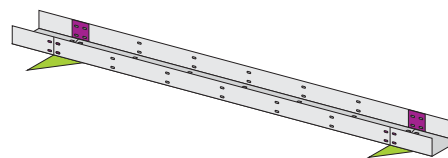
Ideal connection

It is ideal to place the connections of the trays within 1/5 of the distance between the supports.



Possible connection

It is possible to place the connection of the trays up to the middle of the distance between the supports.



Unsuitable connection

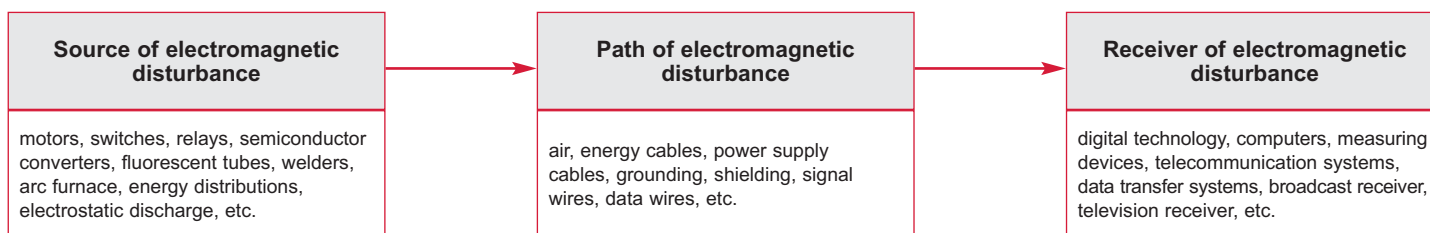
The connection of the trays above the supports is not recommended.

electromagnetic compatibility

The cable tray systems are frequently operated in an industrial environment which exhibits a high level of external electromagnetic effects. Due to this reason it is necessary to maintain certain rules which will secure a perfect function of the system.

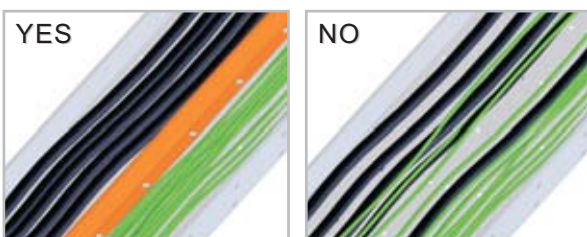
Electromagnetic compatibility (from the English Electromagnetic Compatibility, abbreviation EMC) is the capability for a device or system to exhibit the proper function also in an environment where sources of electromagnetic signals or acting. At the same time this device or system should not be the source of non-permissible electromagnetic disturbance.

Relation between the source of the disturbance and the disturbed equipment.



In order to reach a good level of electromagnetic compatibility it is necessary to remove or to lessen as much as possible one of these elements.

A properly connected and grounded system of cable trays "MARS" is properly secured against external electromagnetic discharge. The trays which are closed with a cover then act as shielding channels. It is necessary to only maintain certain rules inside the tray, where individual cables can act as a source and others as receivers of electromagnetic disturbance.



For the limiting or complete removal of the effect of electromagnetic compatibility the basic condition is the separation of the power and data cables in the scope of a single tray. This can be achieved by several ways:

1. Separate individual lines using a metal partition NPZ 50 or NPZ 100
2. Do not place the data and power distributions together in one tray
3. If within the scope of a single sheet metal tray there occurs the placing of various types of lines, which could mutually effect each other, then it is necessary to maintain between them a minimum space of 20 cm

cables - recommendation for their installation



The metal cable trays are a universal carrier for all types of cables, from high-current to low-current.

- **for high-current cables** it is necessary to pay attention to the resistance of the cable and the subsequent development of heat, for these cables a wider tray with a lower sidewall is more suitable.
- **for data cables** it is necessary to prevent the effect of electromagnetic waves by shielding. For these cables the narrower trays with a higher sidewall are suitable. The design of certain types of data cables secures by itself a partial resistance against electromagnetic disturbance (for example the shielded double line STP, coaxial cables etc)
- **for optic cables**, which by their principle are resistant to electromagnetic disturbance, it is necessary to maintain the minimum bending ratio in order to maintain their correct function.

When laying cables into cable supporting trays "MARS" it is necessary to consider the method of placing and to consider the requirements of the standards ČSN 33 2000-4-43, ČSN 33 2000-4-473 during the installation. According to these standards, permanent wire and cable current-carrying capacity can be determined with respect to their installation, mutual position and the ambient temperature.

In order to prevent the mutual interference of the installed cables, it is recommended to observe the principles described in the chapter Electromagnetic Compatibility (separate data and power lines etc.).

It is also recommendable to band individual cables or cable bundles and to attach them to the cable tray proper. In particular, cables are attached inside the cable tray if the system of cable trays is not only horizontal but the route also rises or descends. Furthermore, the power cables for which high current loading and current surges are expected shall also be fixed.



packing and storage

Straight parts are fixed on pallets by elastic polypropylene band; other material is stored in crates.

Scope of applicability:

These terms apply to the storage of metal products manufactured by KOPOS KOLÍN a.s. company and comply with the standard ČSN EN 60721-3-1 (Classification of environmental conditions, Part 3: classification of groups of environmental parameters and their severities, Section 1: Product storage).

General

1. The products shall be protected from harmful effects, such as mechanical damage, climatic or chemical influences.
2. Preferentially, the products stored for the longest time shall be taken first (FIFO system).
3. The products stored shall be duly and visibly marked in the warehouse so that they are not confused.

Storage requirements

Products shall be stored in dry, dustless environment to prevent damage.

Storehouse specification:

- A place fully protected from climatic influences, i.e. at a closed place where direct weather influence is completely eliminated.
- Water from sources other than rain shall be completely removed: dripping water, spouting water, condensates.
- Complete elimination of chemical influences arising from particles of salts.

related regulations

ČSN 332000-4-41	Protection against electric shock
ČSN 332000-5-54	Grounding and protective conductors
ČSN 332000-4-43	Overcurrent protection
ČSN 332000-4-473	Measures for the overcurrent protection
ČSN EN 10327	Metal sheets and bands of deep-drawing steel for cold forming, continuously hot metal coated
ČSN EN 10143	Steel sheets and bands continuously hot metal coated – limit deviations and shape tolerance
ČSN EN 61537:02	Laying cables – cable tray systems and cable ladder systems
ČSN EN 60721-3-1	Classification of environmental conditions - storage
ČSN EN ISO 14713	The corrosion protection of iron and steel constructions – zinc and aluminum coatings
ČSN EN ISO 1461	Hot-dip galvanized coatings on iron and steel products
ČSN EN 12 329	Metal corrosion protection – electrodeposited coatings of zinc with supplementary treatment on iron or steel
ČSN EN ISO 9227	Corrosion tests in artificial atmospheres – salt spray tests
ČSN 330 360	Electronic regulations. Protective conductor connecting points on electrical objects.

references

Nuclear power plant Dukovany

Nuclear power plant Temelín

Heating plant Strakonice

Power plant Mělník

Power plant Chvaletice

Power plant Opatovice

Power plant Tisová

Power plant Pruněřov 1

Power plant Tušimice

Incinerator Praha - Malešice

Heating plant Praha - Veleslavín

Ending of oil pipeline Ingolstadt - Nelahozeves

Kaučuk Kralupy

Spolana Neratovice

Chemopetrol Litvínov

Power plant Thalkha Egypt

Slovnaft Bratislava

Aluminium works Jajarm, Iran

Nuclear power plant Mochovce

Galena Opava

Třinecké Iron and Steel Works

Malt plant Kroměříž

shopping centre Baumax in Brno, Mladá Boleslav, Česká Budějovice Liberec, Chomutov, Banská Bystrica and 3x in Prague

Energetic centre Kladno

OLMA Olomouc

Czech Post Plzeň

Administrative centre "Vinice" Prague

Administrative centre "Hadovka" Prague

Czech National Bank Prague

Státní tiskárna cenin Prague

MARYŠA Rohatec

MAKRO Hradec Králové

Congress Centre Prague

Slovak National Bank

Commercial Centre Prague

River City Praha

River City Prague

Europark Štěrboholy

Hypernova Nitra

Hypernova Praha - Butovice

Lidl Nitra

Ahold Nemilany

CTP PARK Modřice

Ice rink Liberec

OKC EDEN Praha

ČVUT Praha

Galerie Harfa Praha



Nuclear power plant Dukovany



Administrative centre "Vinice" Prague



Administrative centre "Hadovka" Prague



River City Prague



Power plant Opatovice



Czech National Bank Prague



Czech National Bank Prague



Třinecké Iron and Steel Works

Třinecké železářny



Nuclear power plant Temelín

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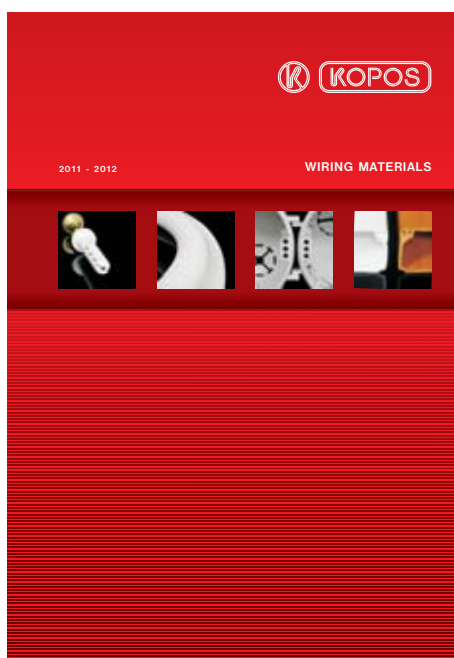
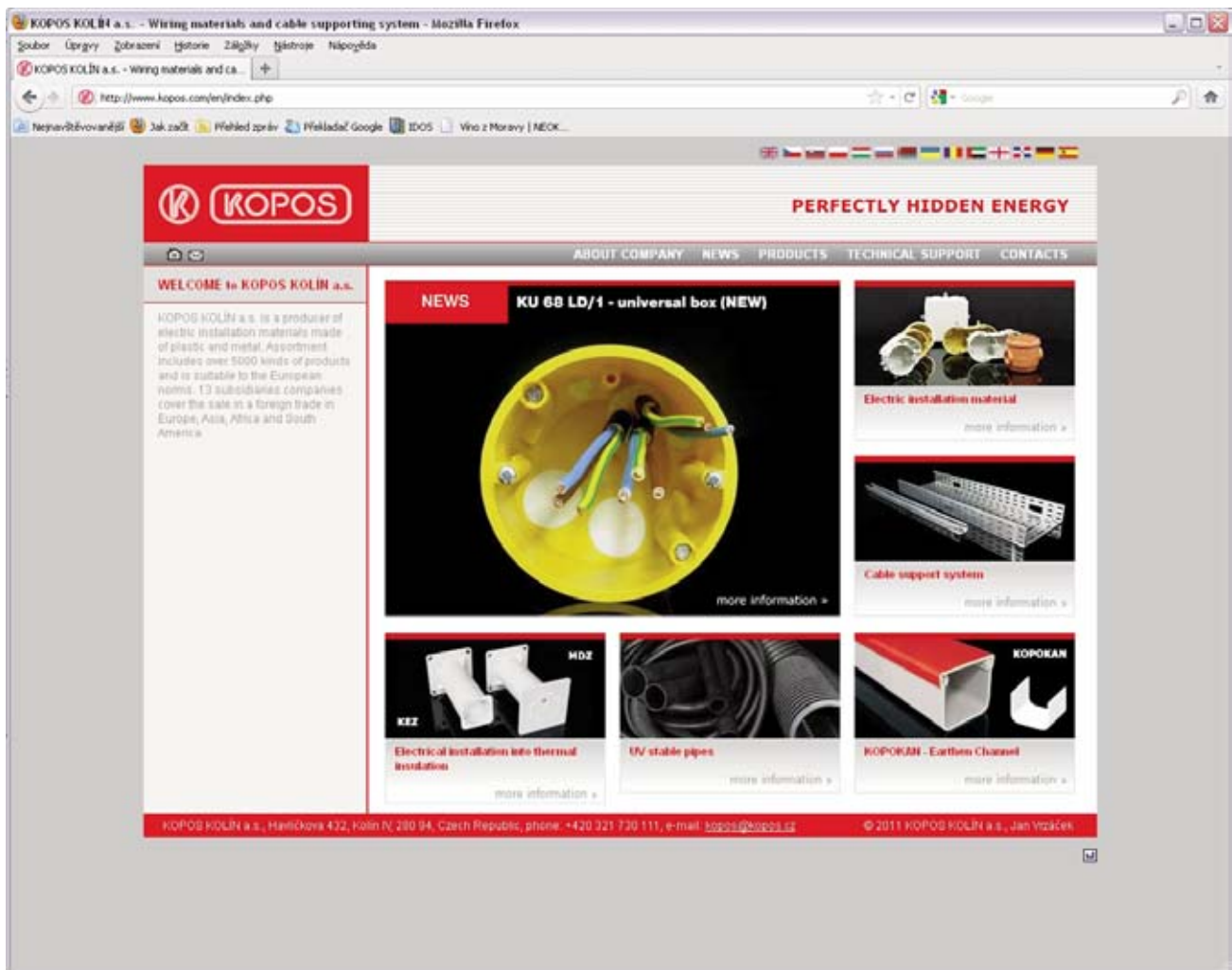
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